

# ABTER STEEL GROUP/HEBEI ABTER STEEL PIPE CO.,LTD

Tel:(0086)317-5122888 Fax:(0086)317-5204566 Web:www.abtersteel.com Add:  
2216#,Taida Building, YingbiNorth Road,YunheDistrict,Cangzhou City, Hebei Province,China

## INSPECTION REPORT

Report No.: MIL 92708&92708-B

Issued on: Mar 1<sup>st</sup>, 2011

Inspection Time: Feb 28<sup>th</sup>, 2011

P.O. No.

Inspection

Subject: Seamless Tubes  
Customer: \_\_\_\_\_  
Address: \_\_\_\_\_  
Specification: ASTM A179 Inspector: Lin Gaojie Stamp No: \_\_\_\_\_

### Visit Summary:

#### Scope of Inspection

- Visual inspection.
- Dimension inspection.
- Packaging and quantity inspection.
- Documents review.
- Part photo service.

### Results of inspection to MIL 92708&92708-B

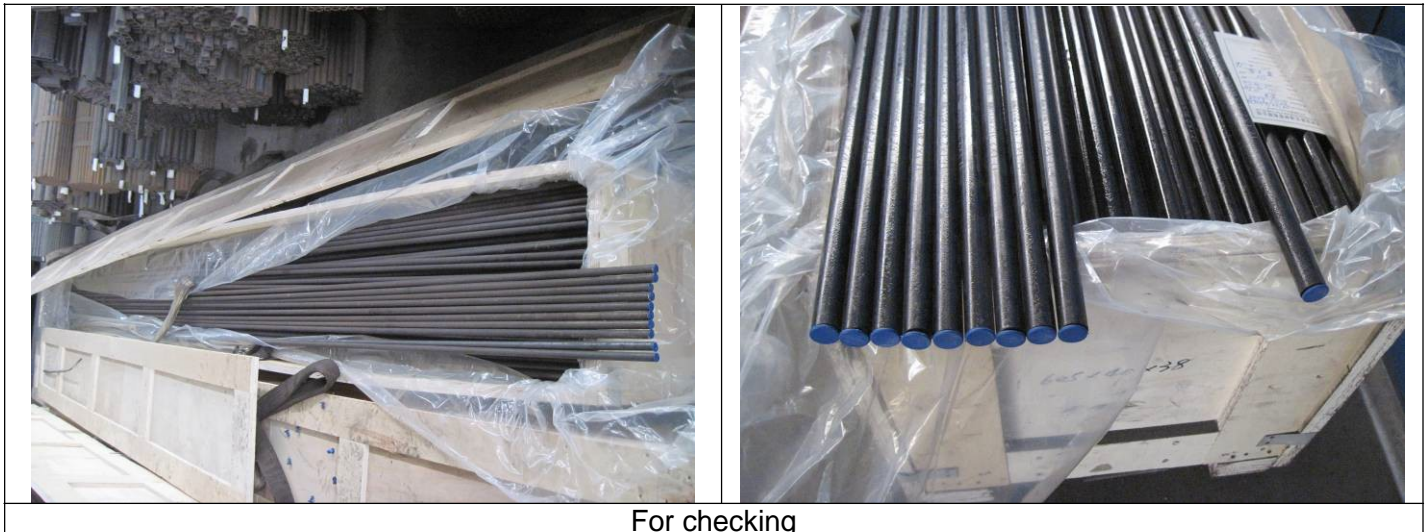
#### • Process Verification

##### 1. Visual Inspection

The tubes were good except a little rust on the surface, and the details were as followed:

- 1) Tube ends had squared cut and deburred well;
- 2) One case of tubes were varnished.

Photo attachment as below



For checking

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Tube ends

Usual surface

Varnished surface

## 2. Dimension inspection

We had measured the pipe dimensions and they were all qualified. The detailed data is in the following table.

Size	Inspection Amount / pc	OD / mm	WT / mm	Length / mm
13.7*2.24*3000mm	10	13.70~13.72	2.17~2.27	3008~3010
13.7*2.24*4572mm	10	13.69~13.74	2.12~2.29	4579~4589
17.1*2.31*6000mm	10	17.17~17.20	2.25~2.37	6004~6009

Photo attachment as below



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Gage calibration



Measuring OD



Measuring WT



Measuring length

### 3. Packaging and quantity inspection

- 1) The tubes were put into the plywood case with poly bag after being stuffed with caps;
- 2) The quantity was right.

Photo attachment as below



Packaging

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- **Review of Documentation**

The mill provided Material Test Certificate.

The mill provided Physical Inspection Report.

- **Remarks**